

amiad original filters by www.irrigationglobal.com

AMIAD Water Systems Ltd.

Filtomat M100 Series Electronically Controlled Models: M102C, M103C

Serial number:	<input type="text"/>
Order number:	<input type="text"/>
Catalogue number:	<input type="text"/>
Filtration degree:	<input type="text"/>
Tested by:	<input type="text"/>

Installation, Operation and Maintenance Instructions



Ref: 910101-000349 / 02.2022

Original Instructions

AMIAD Water Systems Ltd.

Filtomat M100 Electronically Controlled Series Models: M102C, M103C



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With any inquiry please quote the Filter Serial Number, located on the filter housing.

Specifications

General

Maximum flow rate	40m ³ /h	176USgpm	Consult manufacturer for optimum flow depending on filtration degree & water quality.
Min. working pressure	2.0bar	30psi	Or lower if pressure is increased for flushing
Max. working pressure	8bar	115psi	
Filter area	Total Filtration Area	1300cm ² ;	202in ²
	Net Filtration Area	750cm ² ;	116in ²
Inlet/Outlet diameter	50, 80mm	2", 3"	Thread or flange standards as per request.
Max. working temperature	55°C	130°F	
Weight Empty / Full – M102C	22kg / 38kg	48.5lb / 84lb	
Weight Empty / Full – M103C	25kg / 40kg	55lb / 88lb	

Flush data

Exhaust valve	40 mm	1 1/2"	
Flushing cycle time	10 seconds		Depending on the working pressure
Wasted water per cycle	15liter at 2bar	4USgallon at 30psi	
Minimum flow for flushing	15m ³ /h at 2bar	66USgpm at 30psi	
Flush criteria	Differential pressure of 0.5 bar; 7psi and manual operation		

Construction materials

Filter housing	Epoxy-coated carbon steel 37-2 (St. St. 316 available on request)
Filter lid	High density polypropylene
Coarse screen	Reinforced nylon
Fine screen	Stainless Steel 316, molded plastic support structure
Cleaning mechanism	PVC and Stainless Steel 316L
Motor assembly	Reinforced nylon, brass, stainless steel
Control tubing	Polyethylene
Seals	BUNA-N
Control	Aluminum, Brass, Stainless Steel 316, PVC, Acetal

Filtration degrees available

Type	Molded screen					
micron	500	300	200	130	100	80
mm	0.5	0.3	0.2	0.13	0.1	0.08

Safety Instructions

General Safety Instructions

- Amiad filtration products always operate as components in a larger system. It is essential for the system designers, installers and operators to comply with all the relevant safety standards.
- Prior to installation, operation, maintenance or any other type of action carried out on the filter, read carefully the safety, installation and operation instructions.
- During installation, operation or maintenance of the filter all conventional safety instructions should be observed in order to avoid danger to the workers, the public or to property in the vicinity.
- Please note: The filter enters into a flushing mode automatically, without prior warning.
- No change or modification to the equipment is permitted without a written notification given in advance by the manufacturer or by its representative, on the manufacturer's behalf.
- Always observe standard safety instructions and good engineering practices whilst working in the filter's vicinity.
- Use the filter only for its intended use as designed by Amiad, any misuse of the filter may lead to undesired damage and may affect your warranty coverage. Please consult with Amiad prior to any non-regular use of this equipment.

Installation

General

- Install the filter according to the detailed Installation Instructions provided with the filter by the manufacturer and according to the description given in this manual.
- Make sure to leave enough clearance so as to enable easy access for future treatments and safe maintenance operations.
- The user should arrange suitable lighting at the area of the filter to enable good visibility and safe maintenance.
- The user should arrange suitable platforms, ladders and safety barriers to enable easy and safe access to the filter without climbing on pipes and other equipment. The user should verify that any platform, barrier, ladder or other such equipment is built, installed and used in accordance with the relevant local authorized standards.
- Check and re-tighten all bolts during commissioning and after the first week of operation.
- Use only appropriate standard tools and equipment operated by qualified operators when installing, operating and maintaining the filter.
- When installation is required in hazardous environment sites, underground or high above ground, make sure that the site design and the auxiliary equipment are appropriate and that installation procedures are carried out in accordance with the relevant standards and regulations.
- Ensure walking areas about the installation are slip free when wet.

Shipment and transporting

- Shipping and transporting the filter must be done in a safe and stable manner and in accordance with the relevant standards and regulations.
- For shipping, lifting and positioning the filter, use only approved lifting equipment and authorized employees and contractors.

Electricity

- Electric wiring should be performed by an authorized electrician only, using standardized and approved components.
- Install a **lockable** main power cut-off switch close to the control panel.
- If due to site constraints, the control panel is installed without a clear line-of sight of the filter, an additional **lockable** power disconnect cut-off switch should be installed near each filter unit.
- Installation of the filter should be performed so as to avoid direct water splashing on the electrical components or on the control panel.

Pneumatics

- Install a **lockable** main cut-off switch, **featured with a pressure release mechanism**, on the compressed air supply line close to the control panel.
- If the control panel is installed far away and there is no eye contact with the filter, a **lockable** compressed air cut-off switch, **featured with a pressure release mechanism**, should be installed near each filter unit.
- The user should make sure that the compressed air supplied to the filter never exceeds the maximum designated pressure for this filter. An air-pressure reduction valve should be installed on the compressed air supply line upstream of the filter's pneumatic inlet port.

Hydraulics

- Extra safety devices should be installed on hot water applications to avoid skin burn danger.
- The user should install a manual Water Cut-off Valve next to the filter's inlet port.
- In cases where the downstream piping network downstream of the filter is pressurized an additional manual Water Cut-off Valve should be installed next to the filter outlet port.
- The user should make sure that the system includes a Pressure Release / Drainage Valve to enable release of residual pressure prior to any maintenance procedure performed on the filter.
- The user should make sure that the filter is never exposed to water pressure exceeding the maximum designated pressure for this filter, if needed a Pressure Reduction Valve should be installed upstream of the filter's water inlet port.
- Please note that the maximum working pressure indicated at the filter's specifications table includes the pressure caused by fluid hammer and pressure surge effects.

Civil Engineering

- Make sure that the filter installation is done by Amiad qualified technicians.
- Make sure that any civil engineering work at the installation site such as construction, lifting, welding, etc. is done by qualified workers / technicians / contractors and in accordance with the relevant local standards.
- While using lifting equipment, make sure that the filter or the lifted part is chained securely and in a safe manner.
- Do not leave lifted equipment if there is no necessity. Avoid working below lifted equipment.
- Wear a safety helmet while using lifting equipment.
- Make sure that the flooring is sloped for drainage and to avoid accumulation of liquids.

Commissioning

- Read carefully the Commissioning and the First Start-up Operation instructions prior to any attempt to operate the filter.
- In order to achieve maximum performance and smooth operation of the filter it is crucial to perform the Startup and First Operation procedures exactly as described in this manual.
- Commissioning the filter should be done by an authorized Amiad technician, do not attempt to commission the filter unaccompanied since this may lead to undesired damage and may affect your warranty coverage.

Operation and Control

- Do not operate the filter before reading carefully and being familiar with its operation instructions.
- Observe the safety stickers on the filter and never perform any operation contradicting the instructions given.
- Never operate or use the filter for purposes other than its original design and operational envelope.

Maintenance

Before any maintenance or non-regular operation please read the following:

- Servicing the filter should be done only by technicians authorized by Amiad.
- Disconnect the filter from the power supply and lock the Main Power Switch.
- Disconnect the compressed air supply, release the residual pressure and lock the Pneumatics Main Valve.
- Disconnect the filter from the water system by closing and securing the Manual Inlet Valve. In cases where the downstream piping network is pressurized, close and secure the Manual Outlet Valve also.
- Release the residual water pressure by opening the Pressure Release / Drainage Valve.
- Empty the filter by opening the Drainage Valve.
- In hot water systems wait till the filter components cool off to a safe temperature.
- Place warning signs around the work area as required by the local standards and procedures.
- Inspect the filter's safety stickers and replace any damaged or faded sticker.

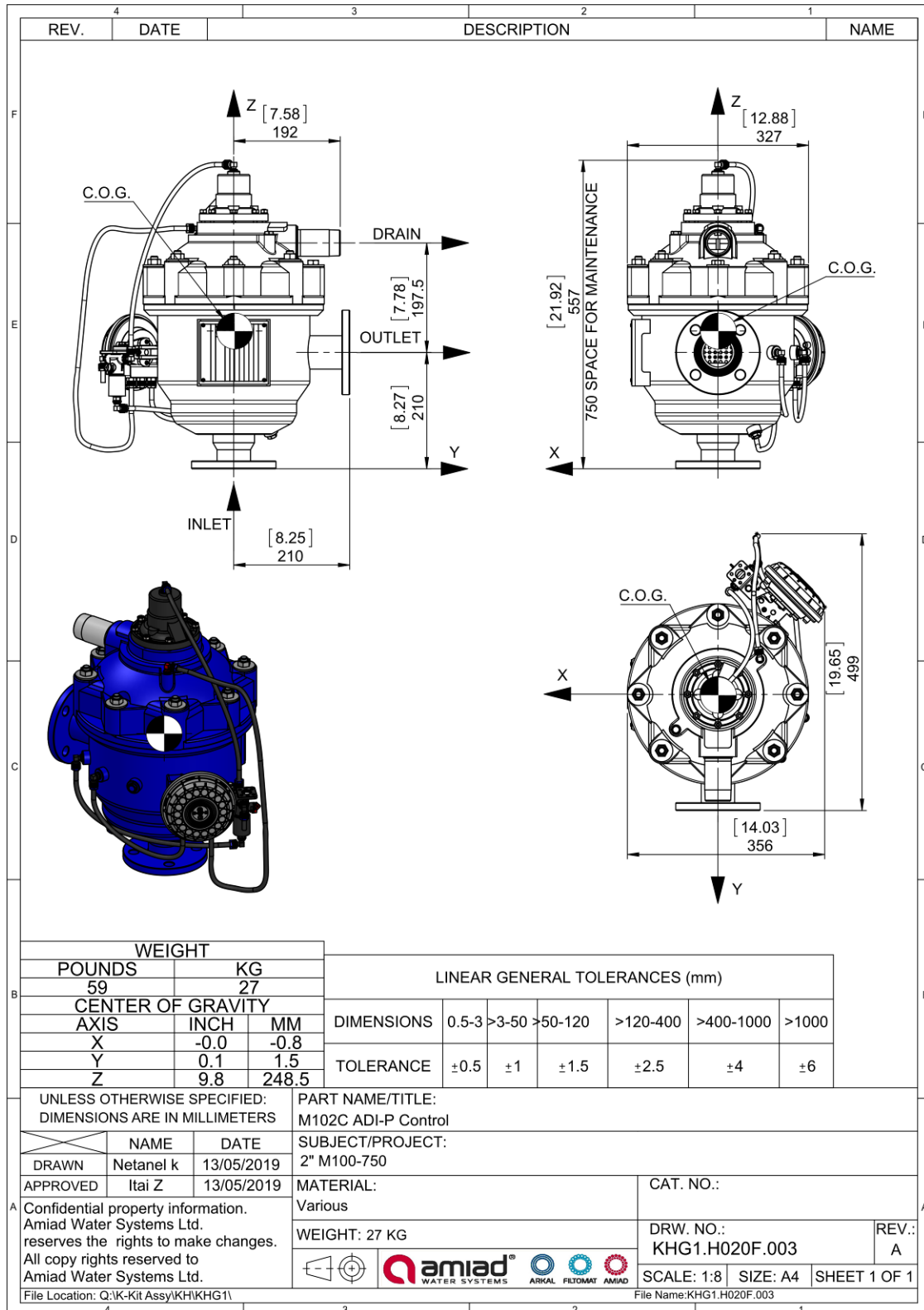
Mechanical

- When working on the filter use only appropriate standard tools.
- Always open and close valves slowly and gradually.
- Remove grease and fat material residues in order to avoid slipping.
- Before disconnecting the filter from the water supply, electricity and pneumatics and before releasing the filter's residual pressure do NOT:
 - loosen or unscrew bolts
 - remove any protection cover
 - open any service port flange
- Avoid splashing and water leakage so as to minimize slippage, electrification or damage to the equipment, caused by moisture.
- While using lifting equipment, make sure that the filter or the lifted part is chained securely and in a safe manner.
- Do not leave lifted equipment if there is no necessity. Avoid working below lifted equipment.
- Wear a safety helmet, goggles, gloves, and any other personal safety equipment required by the local standards and regulations.
- Human entry into a filter must be done in accordance with the relevant local safety instructions, standards and regulations for working in hazardous environment.
- Manual cleaning of filter media using high water pressure or steam should be performed in accordance with the cleaning system instructions, the local standards and regulations and without endangering the operator or the vicinity
- Manual cleaning of filter element using acid or other chemical agents should be performed in accordance with the relevant material safety instructions, the local standards and regulations and without endangering the operator or his vicinity.

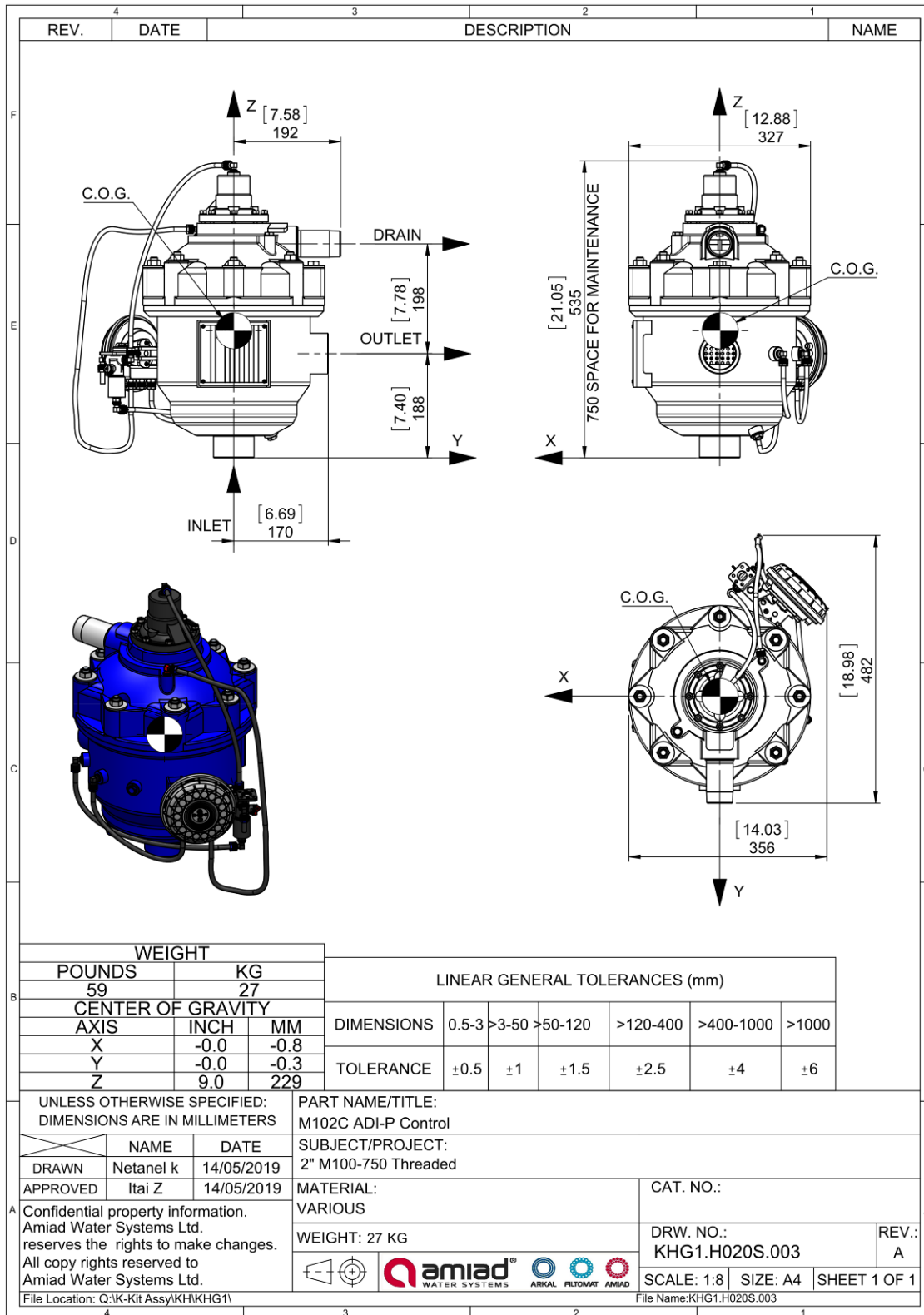
Before returning to regular operation

- Re-assemble any protection covers or protection mechanisms removed during service or maintenance operations.
- Make sure that all the tools, ladders, lifting devices, etc. used during the maintenance procedures are taken away from the filter area and stored
- In order to return the filter to regular operation, follow the First Start-up Operation instructions as detailed in your user manual.
- For filters used in potable water systems it is required to disinfect the filter according to the local water authority standards and regulations before putting it back to service.

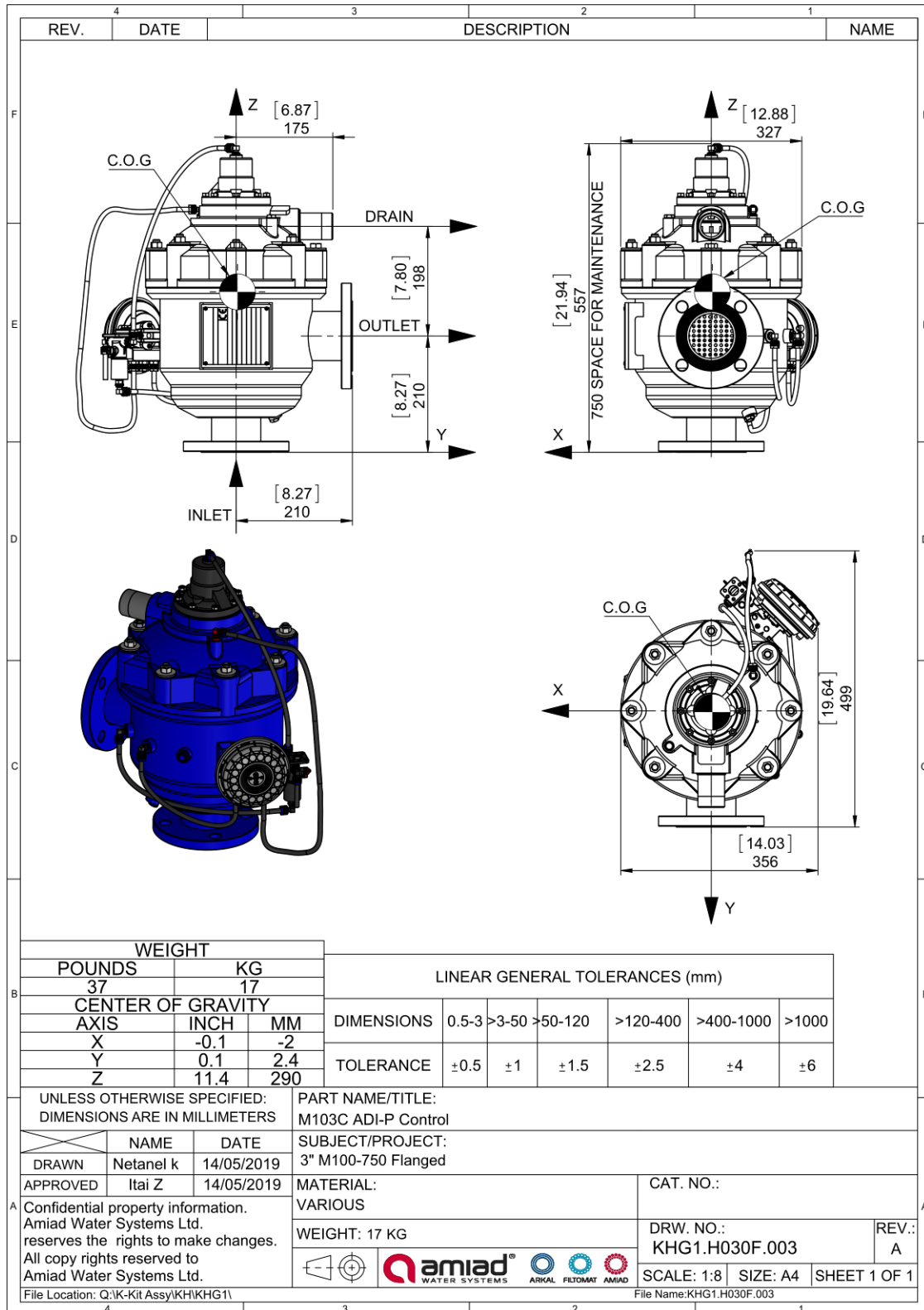
Dimensional Drawing M102C Flange



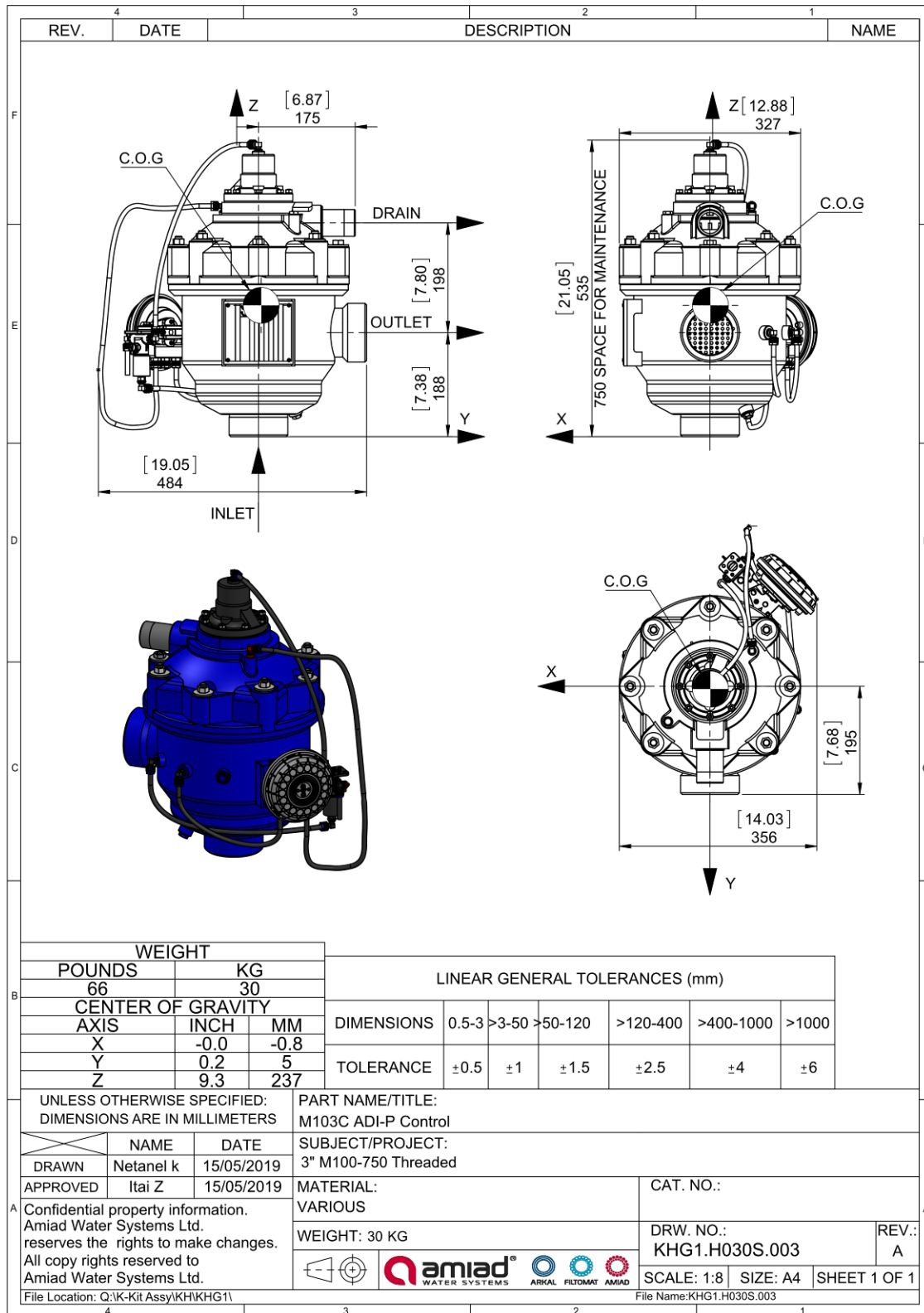
Dimensional Drawing M102C Thread



Dimensional Drawing M103C Flange



Dimensional Drawing M103C Thread



Introduction

The **Electronically Controlled FILTOMAT M100** is a sophisticated, yet easy-to-operate automatic filter, with a self-cleaning mechanism driven by a hydraulic turbine and controlled by Amiad's Electronic controller. The **FILTOMAT M100** is designed to work with various types of screens with filtration degrees from 500 to 80 micron, and is available in 2" and 3" inlet/outlet diameter.

The **FILTOMAT M100** filters are configured to meet your specific needs according to flow rates and water quality. These filters can be installed as stand-alone units for low flow rates, or assembled in a group on a manifold when high flow rates and/or a large screen area are required. The filters are delivered fully assembled, requiring a simple connection to the inlet and outlet and to the exhaust.

General Description

Water enters the filter through the inlet pipe and passes through a coarse screen which is designed to protect the cleaning mechanism from large dirt particles. It should not accumulate large quantities of suspended solids and is not cleaned automatically. The water then flows through a fine screen that filters out the smaller particles. Clean water then flows from the filter through the outlet. The particles form a "filtration cake" which accumulates on the fine screen surface. The cake build-up increases the pressure differential across the fine screen, and at a pre-set value of 0.5bar (7psi) the electronic controller starts the automatic self-cleaning cycle. Suction nozzles sweep across the surface of the fine screen pulling debris off and expelling it out of the exhaust valve.

This innovative self-cleaning process, utilizes the backflush technique to effectively remove the dirt particles from the fine screen, and provide an uninterrupted downstream flow during the self-cleaning cycle.

Installation

Read these instructions carefully before installing and operating the filter.

Design Recommendations

- If a prolonged pipeline fill time causes a temporary high flow and low pressure condition, it is recommended that you install a pressure sustaining valve downstream of the filter. The pressure-sustaining valve will ensure a controlled fill-up of the line.
- The upstream pressure source should not drop below 2bar (30psi) during the rinse cycle. If this cannot be ensured, consult the manufacturer.
- If continued water delivery is essential even during "down time" maintenance periods, it is recommended that a manual or automatic by-pass be installed, and that isolating valves be installed up and downstream of each filter unit for isolation purposes.
- Avoid placing the drainage pipe on a rising slope to minimize backpressure.
- Secure the open end of the drain pipe to prevent movement during the rinse cycle.
- It is recommended to install a mechanical non-return valve downstream of the filter.
- It is recommended to install a pressure gauge on the three-way valve.
- Check that there is sufficient space to remove the cover assembly and the screen from the filter for troubleshooting.

Preparations for Installation

- Ensure suitable lighting at the area of the filter to enable good visibility and safe maintenance.
- Arrange suitable platforms and safety barriers to enable easy, safe access to the filter.
- It is recommended to install a mechanical non-return valve downstream of the filter to prevent backflow damage to the screen.
- Allow a convenient approach and enough space for dismantling and maintenance.

Installation Procedure

Ensure the direction of flow according to the arrows marked on the filter housing.

Connect a minimum of 2" (50mm) pipe to the exhaust valve. The exhaust pipe should be designed so that it creates minimal resistance to flow of 20m³/h (88USgpm). Water should be allowed to flow to atmosphere freely from the exhaust pipe.

IMPORTANT!!

- **Prevent static back pressure or reverse flow through the filter.**
- **Install a manual or a hydraulic valve downstream of the filter.**

NOTE: The filter may enter flush mode automatically, without prior warning.

Preparations

Before using the filter for the first time, go through the following check-list carefully. No special training is required to carry out these activities.

- Check that the upstream pressure at the filter inlet is more than 2bar (30psi) during the rinse cycle.
- Check that the filter is mounted in the correct flow direction.
- Check that all the control tubes are connected properly and that all connections are tight.
- Check that the three-way mini-valve is turned to the automatic position. The arrow on the knob should point to AUTO, and the sticker ● on the filter.
- The nominal diameter of the drainpipe should be 2" (50mm), in order not to restrict the drain line.
- Shut the upstream and downstream isolation valves.
- Check that there is sufficient space to remove the cover assembly and the screen from the filter for troubleshooting.

Getting Started

First operation of filter

After completing the preparation check-list above, perform the following steps:

1. Slowly open the isolating valve at the filter inlet. Water will flow into the filter.
2. Check for leaks and repair if necessary.
3. Check that the minimum inlet pressure remains 2bar (30psi) or higher.
4. Slowly open the isolating valve at the outlet of the filter.
5. If there is a by-pass valve, close it slowly.
6. Ensure the flow through the filter does not exceed the filters published maximum flow rate.
7. Start a manual flush cycle (as described in the controller's user manual later in this document).
8. During the self-cleaning cycle, check the pressure at the filter inlet and in the rotor chamber.

NOTE: The minimum pressure in the rotor chamber should be 1.5bar (22psi) lower than the inlet pressure.

Maintenance

NOTE: Depressurize the filter before maintenance (close inlet, and then outlet valve).

Checking the Filter

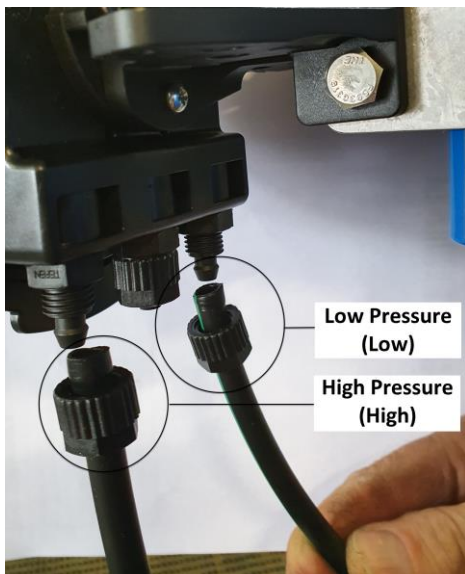
1. Remove the filter cover by unscrewing the fastening nuts.
2. Extract the fine screen and clean if necessary. Cleaning may be performed by hosing the screen from outside-in, and/or with a nylon brush.
3. Check the coarse screen and clean if necessary.
4. Check the O-rings of the fine screen and apply grease, if necessary.
5. Reassemble the fine screen.

NOTE: Check that the dirt collector shaft is properly aligned in the bearing.

6. Return the cover and fasten the nuts.
7. Perform **First Operation of Filter** as on page 10.

Winterization

Filter operations should be suspended in climates where the filter is exposed to freezing temperatures.



1. Check that the outlet isolating valve is closed and perform two manual rinses.
2. Close the inlet valve to the filter and release the pressure.
3. Mark the tubes that are linked to the ADI-P controller and disconnect it from the controller for the duration of the winter season.
4. Remove the following items from the filter and store in a dry place:
 - a. Top lid assembly
 - b. Coarse and fine screen assembly
5. Apply grease to the O-rings of the fine screen before storing.

At the beginning of the operation season, reassemble the filter elements and check **Preparations** (on page 10) and **First Operation of Filter** (page 10).

Servicing

NOTE: Depressurize the filter before maintenance (close inlet, and then outlet valve).

Draining the Filter

1. Close the inlet valve
2. Close the outlet valve.
3. Open the drain valve to release pressure. To avoid water draining onto the area around the filter, install a drain hose onto the drain valve.

Removing and Installing the Screen

1. Drain the filter.
2. Remove the filter cover nuts and the cover.



Removing the Cover

3. Using the special tool, pull the screen out of the housing. (CAT. NO. **710103-001107**)



Removing the Screen

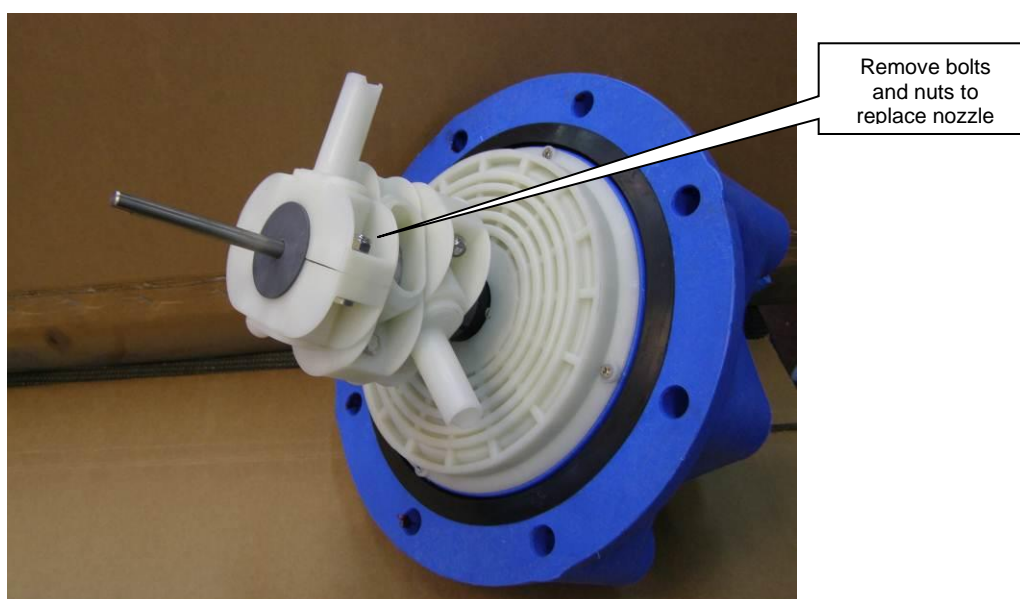
4. Reinstall by lubricating O-ring seals with silicone grease and pushing the filter screen into the housing. The screen assembly should be slightly below the surface of the housing as in the figure below.



Screen Seated Properly

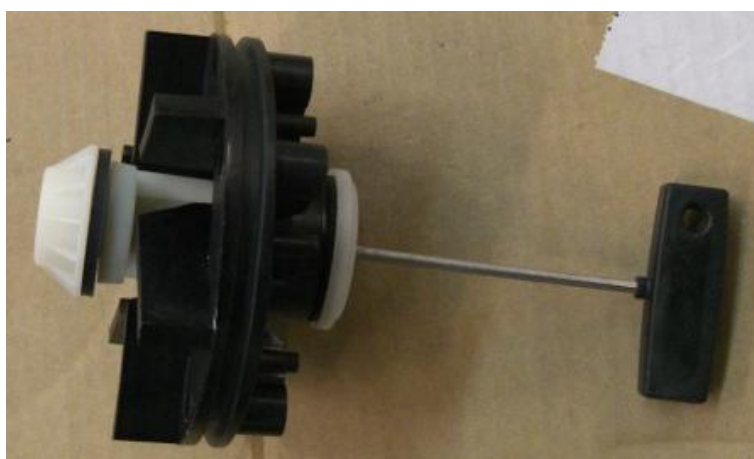
Servicing the Suction Scanner

1. Open the filter housing as described previously.
2. To replace a nozzle, remove the two bolts and nuts holding the nozzle and install a new nozzle, noting that the inlet of the nozzle is aligned over the outlet hole of the suction scanner tube.



Suction Scanner

3. To replace the valve, remove the Phillips screws holding the suction scanner assembly, and remove the assembly from the housing.
4. Remove the turbine and valve assembly from the suction scanner.
5. The assembly is held together by a screw and special nut.



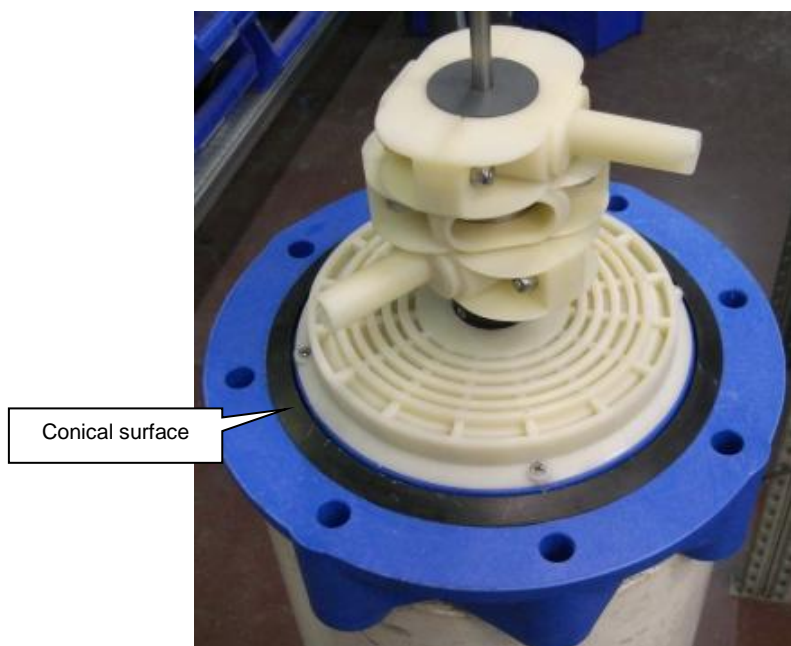
**Valve and Turbine Assembly
(shown with Allen wrench)**

6. Take care that rubber seals and valve parts face the correct direction when assembling.



Valve Parts Disassembled

7. Notice the position of the large housing cover gasket. The conical surface faces the other half of the housing.



Housing Gasket

Servicing the Piston

1. Remove the nuts holding the piston housing, and carefully open the housing so that the spring does not jump out.



Piston Housing Open

2. Note the directions the parts face before reassembling.

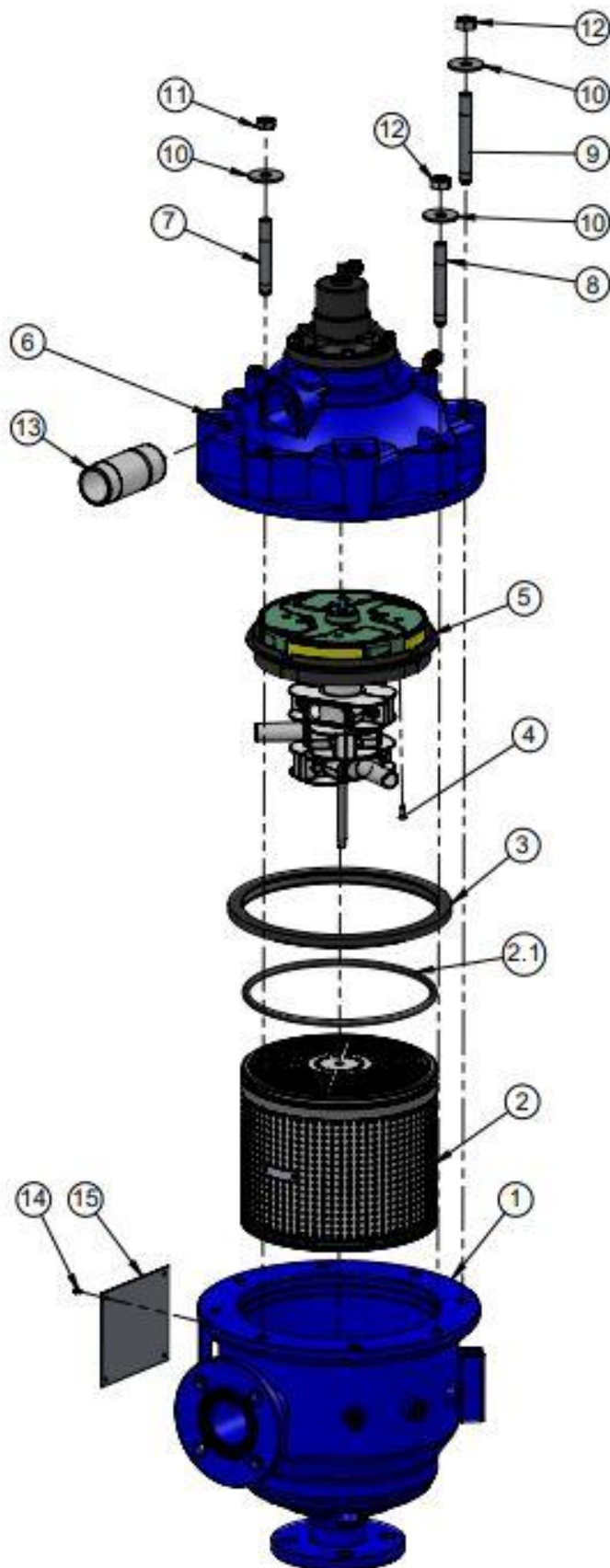


Piston Assembly

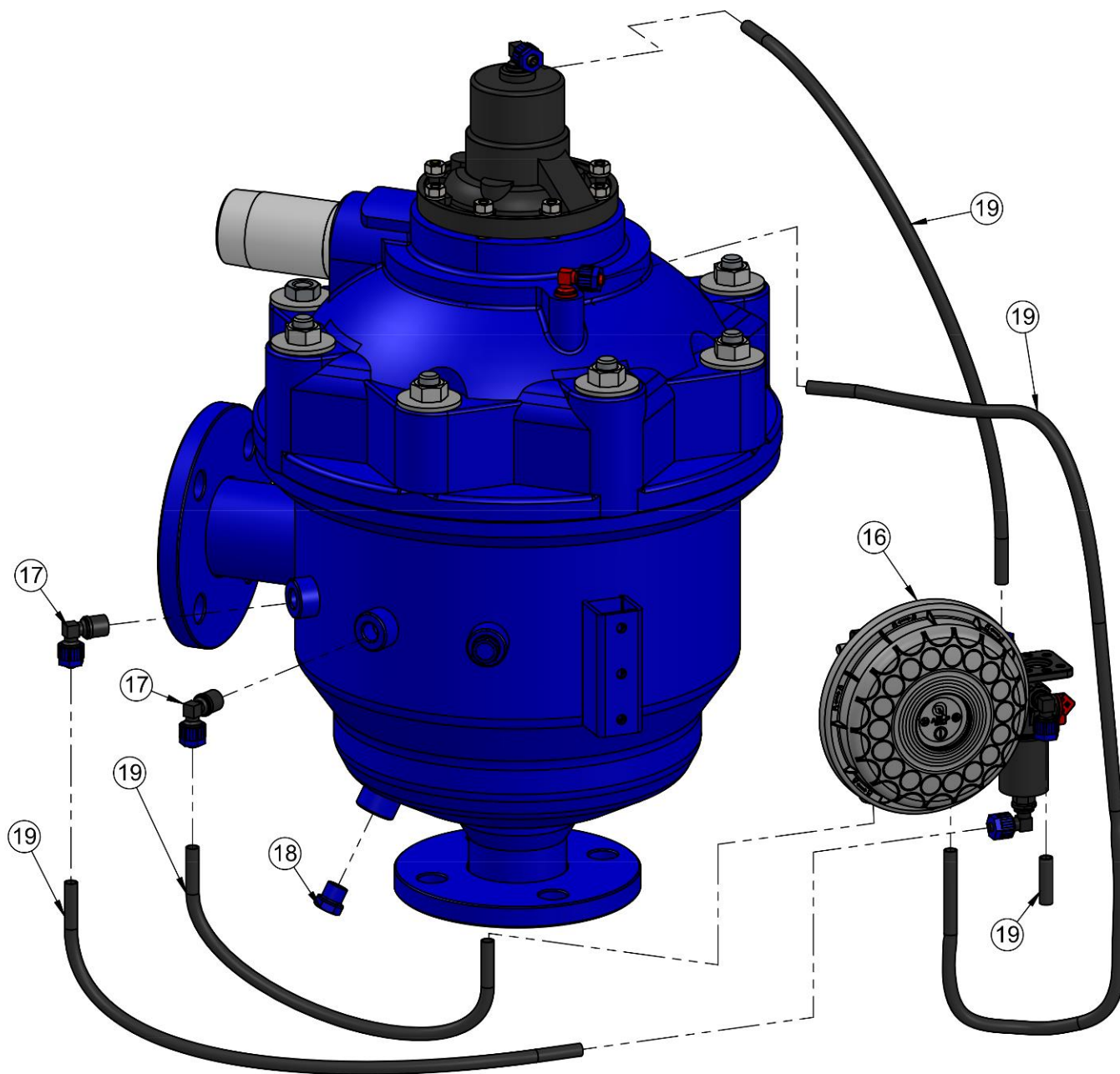
Parts Schedule Section 1

NO.	CAT. NUMBER	Description	Qty.	MATERIAL
1	710105-xxxxxx	M102C Filter Housing RAL5010 PLOYESTER	1	Various
	710105-xxxxxx	M103C Filter Housing RAL5010 PLOYESTER	1	Various
2	700101-000614	MOLDED WEAWEWIRE SCREEN S/ST316L 1300SQ.CM 130MIC M100 NBR SEALS	1	NBR
2.1	770102-000217	DOWTY O-RING SEAL 674 ID=208.92MM TH=6.99MM NBR 55 SHORE NO FLASH	1	NBR
3	770104-000156	HYDRAULIC SEAL NATURAL 55 SHORE LID M102-104	4	S/ST 316
4	760101-000508	PHILLIPS FLAT TAPPING SCREW NO.8 3/4" S/ST316 ASME B18.6.4 TYPE-AB	1	Various
5	700190-001724	DIRT COL.ASSY 3 NOZ (M102C)/103C INCL.ROTOR AND P	1	Various
6	700190-001727	COVER ASSY (M102C)/3C(L)/4C	1	S/ST 304
7	760104-000081	STUD BOLT 1/2" UNC 92MM S/ST304	3	S/ST 304
8	760104-000082	STUD BOLT 1/2" UNC 100MM S/ST304	4	S/ST 304
9	760104-000084	STUD BOLT 1/2" UNC 108MM S/ST304	8	ST.37-2
10	760103-000068	FLAT WASHER 1/2" SPECIAL C/ST ZINC PLATED THK3MM	1	S/ST 304
11	760102-000096	HEX JAM NUT 1/2"UNC S/ST304 B18.2.2	7	Z.PLATED C/ST
12	760102-000052	HEX NUT 1/2"UNC C/ST ZINC PLATED B18.2.2	1	PVC
13	780101-000932	NIPPLE 1 1/2"X105MM BSP M PVC	4	S/ST 316
14	760105-000036	RIVET BLIND 3X6MM S/ST316 DIN7337	1	Aluminum
15	900103-000001	NAMEPLATE ENGLISH ALUMINIUM FILTOMAT SELF-CLEANING FILTERS CE	1	VARIOUS
16	700103-001749	ADI-P DC KIT PACKAGE ONE SOLENOID NO	1	Various
	700103-001765	ADI-P DC KIT PACKAGE TWO SOLENOIDS NO/NC	1	Various
17	720501-000229	L-CONNECTOR 1/4"M X8MM BSPT ACETAL BLACK-BLUE TEFEN	2	PVC
18	720501-000190	PLUG 1/4"M BSPT PA66 BLUE TEFEN	1.5	PA
19	720502-000017	CONTROL TUBE 8MM LDPE BLACK W/GREEN STRIPE TEFFEN		

Parts Drawing - #1



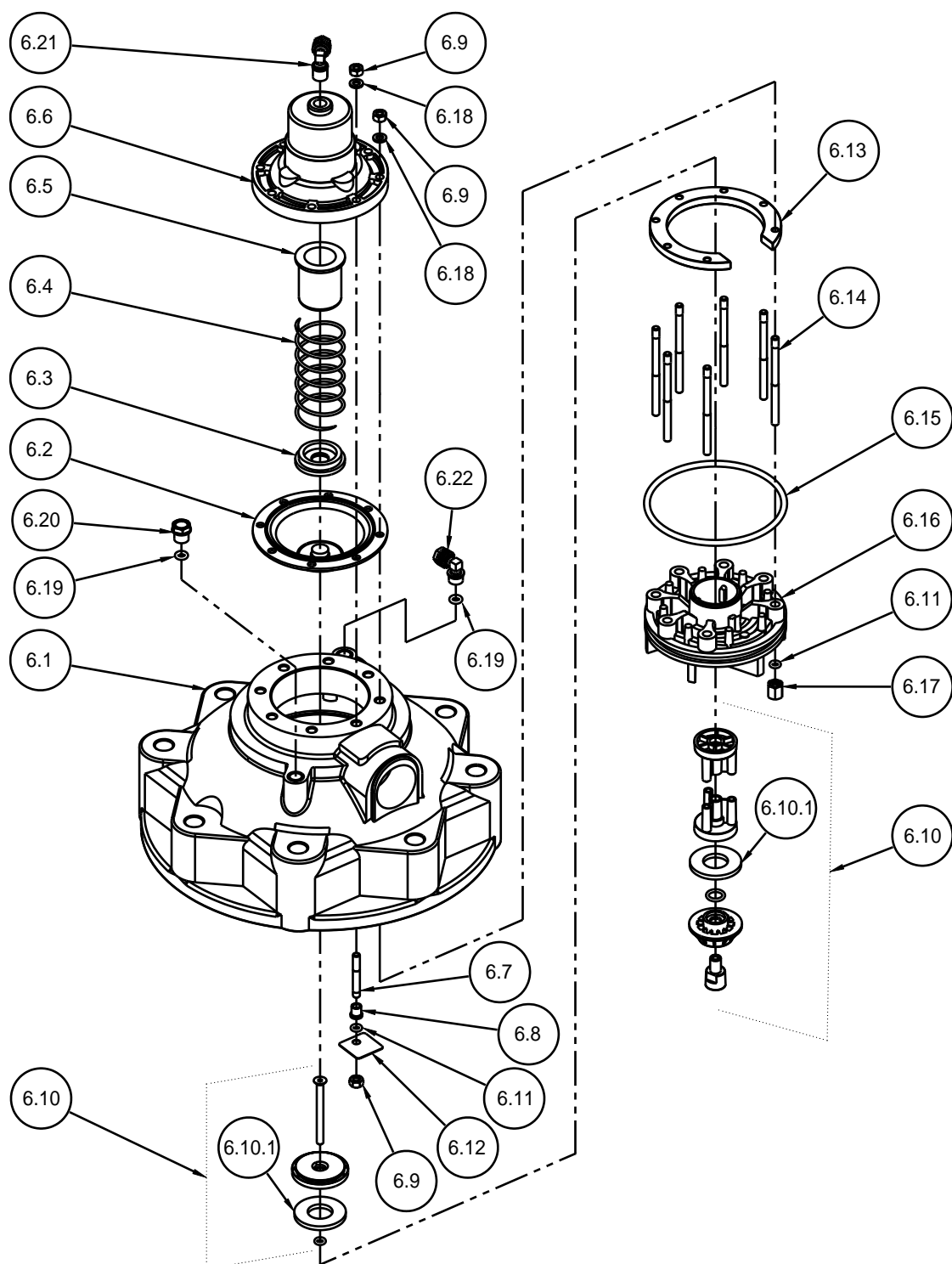
Parts Drawing - #1 (cont..)



Parts Schedule Section 2

NO.	CAT. NUMBER	Description	Qty.	MATERIAL
6	700190-001727	Cover Assembly M102C/3C(L)/4C	1	Various
6.1	710103-000816	Cover 8 Holes M10X(X)(L)	1	PP
6.2	770106-000028	DIAPHRAGM M102C/104C NATURAL RUBBER	1	NBR
6.3	710101-000703	Spring Guide M102/3(B)(C)	1	S/ST 316L
6.4	760107-000070	Spring S/St302	1	S/ST 302
6.5	710101-000702	Plug Guide Spring M102/3	1	S/ST 316L
6.6	710103-000984	Diaphragm Cover M102C/104C	1	NYLON 30%GF
6.7	710103-001083	Rod Tie Short Diaphragm Cover	1	Bronze
6.8	710103-000896	Bush Cover M10X(L)(P) Brass	1	Brass
6.9	760102-000078	Hex Nut 1/4"UNC S/ST316 B18.2.2	9	SST316L
6.10	700190-001741	Exhaust Valve Assembly (102/3/4C)	1	Various
6.10.1	770104-000133	Seal Valve M102/3C NBR	2	NBR
6.11	770102-000079	O-Ring Seal P2-107 NBR	8	NBR
6.12	710103-001084	Square Washer S/St316 (30x30)	1	S/ST 316L
6.13	710103-001089	Support Rod Tie Diafhrgm Brass M102/3(B)	1	Brass
6.14	710103-001097	Rod Tie Long Diaphragm Cover Brass	7	Bronze
6.15	770102-000156	O-Ring Seal (P2-351) 50+5 NBR	1	NBR
6.16	710103-000990	Seat Valve (Insert)	1	S/ST 316L
6.17	710103-001080	Nut Special Brass	7	Brass
6.18	760103-000094	Flat Washer M6 DIN125S/ST316	8	SST316
6.19	770101-000042	O-Ring Seals 6x3 Nbr "S"	2	NBR
6.2	720501-000190	Plug 1/4"M Blue	1	PVC
6.21	720501-000194	L-Connector 1/4"Mx6mm Black-Blue	1	PVC
6.22	720501-000200	L-Connector 1/4"Mx6mm Red-Blue	1	PVC

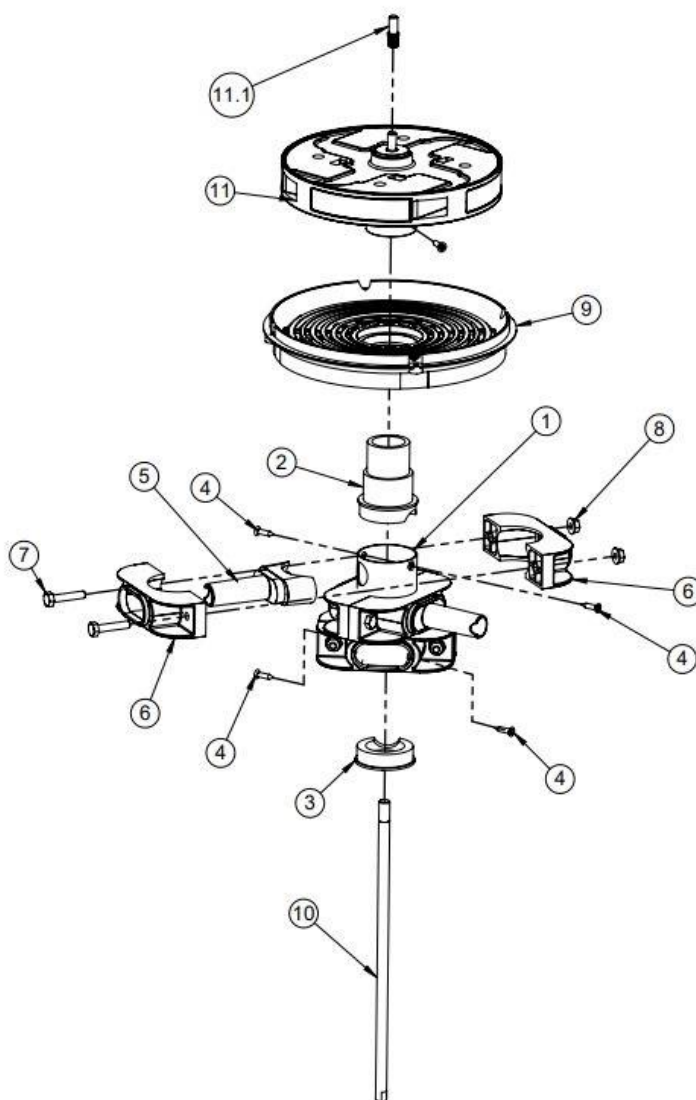
Parts Drawing Section 2



PARTS SCHEDULE Section 3

NO.	CAT. NUMBER	Description	Qty.	MATERIAL
1	710103-001095	Body Dirt Collector Od52 3Nozz	1	S/ST 316
2	710103-001096	Plug Top Od 52 Dirt Collector	1	PVC
3	710103-001113	Dirt Collector Bottom Plug	1	PVC
4	760101-000689	Phillips Flat Tapping Screw #8x5/8" S/St304	8	S/ST 304
5	710101-000692	Nozzle Suct.Id16 F/Dirt.Col.Od52	3	NYLON 30%GF
6	710101-000693	Nozzle Suction OD52 Dirt Collector	6	NYLON 30%GF
7	760101-000417	HEX BOLT PARTIAL THRD 1/4"UNC 1 1/4" S/ST304 ASME B18.2.1	6	SST304
8	760102-000097	NYLON INSERT LOCKNUT 1/4"UNC S/ST316 DIN985	6	S/ST 316
9	710103-000986	Partition M102C/104C	1	RPA6+33%GF
10	710103-001087	Shaft Dirt-Col.M102C/3C/302L/3(P S/St 303	1	S/ST 303
11	710101-001637	M100 TURBINE BELL RPP BLACK	1	VARIOUS
11.1	710103-011978	BEARING M100 S/ST316	1	S/ST316L

Parts Drawing Section 3



Amiad Limited Warranty

1. This certificate applies to Amiad Water Systems Ltd. ("Amiad") products purchased by you (the "Buyer") from Amiad unless specifically agreed otherwise in writing by Amiad. This Warranty extends only to the original purchaser, and is not transferable to anyone who subsequently purchases, leases, or otherwise obtains the product from the original purchaser.
2. Amiad hereby warrants that the products are and will be free from defects in material and workmanship under normal use and service. Amiad warrants that it will correct manufacturing defects in the products, in accordance with the conditions set out in this Warranty.
3. This Warranty is enforceable for a period of 12 months after the date upon which the products were delivered (the "Warranty Period").
4. In the event that during the Warranty Period the Buyer discovers a defect in material and/or workmanship in any product or part (the "Defective Product"), it shall submit a written complaint to Amiad using Amiad's standard Buyer Complaint Form. For the receipt of the Buyer Complaint Form, the submission of the complaint or any questions please contact your service representative.
5. Upon written demand by Amiad the Buyer shall return the Defective Product - or a sample thereof - to Amiad, at Amiad's cost. If the Buyer ships any such Defective Product, Amiad suggests the Buyer package it securely and insure it for value, as Amiad assumes no liability for any loss or damage occurring during shipment. Provided however that in the event Amiad determines that this Warranty does not apply to such product, Buyer shall promptly reimburse Amiad for such cost (including freight and customs). Any returned product or part must be accompanied by the Warranty certificate and the purchase invoice. It is clarified that the Buyer may not return the Defective Product unless such return was coordinated and approved by Amiad in advance.
6. Amiad's obligation under this Warranty shall be limited to, at Amiad's option, the repair or exchange, free of charge, of the product or any part which may prove defective under normal use and service during the Warranty Period. The provision of a repair or replacement of a product during the Warranty Period will result in an extension of the Warranty Period by an additional period of 12 months, provided that the total accumulated Warranty Period shall in any event be no more than 18 months from the date upon which the products were delivered.
7. This Warranty is valid on the condition that the products are installed according to Amiad's instructions as expressed in Amiad's instruction manuals and according to the technical limitations as stipulated in Amiad's literature or as stated by a representative of Amiad.
8. This Warranty will not apply to damaged or defective products resulting from or related to:
 - (i) Fire, flood, power surges or failures or any other catastrophe and/or unforeseen occurrence, such as but not limited to those for which the Buyer is customarily insured for, or any force majeure events;
 - (ii) Fault, abuse or negligence of the Buyer;
 - (iii) Intake water not meeting the agreed standards, as set forth in a written document, approved by Amiad, or improper storage;
 - (iv) Improper or unauthorized use of the product or related parts by the Buyer, including Buyer's failure to operate the product in conformity with the recommendations and instructions of Amiad, as set forth in Amiad's manuals and other written materials, the operation of the product other than by a trained and qualified operator, or improper installation of the product by a third party not authorized by Amiad;
 - (v) Performance by the Buyer of maintenance or operation other than in conformity with the recommendations and instructions of Amiad, or other than in accordance with procedures defined in the literature supplied for products (including the timely replacement of requisite parts), and for services provided other than by a trained and qualified advanced operator; or
 - (vi) Any alteration, modification, foreign attachment to or repair of the products, other than by Amiad or its authorized technical representatives.
9. In no event shall Amiad be liable to the Buyer or any third party for any damages to property, or for any intangible or economic loss, including loss of profits, loss of customers or damage to reputation, for any damages, including indirect, special, consequential damages, or punitive damage arising out of or in connection with this Warranty, or arising out of or in connection with the product's performance or failure to perform, even if it has been advised of the possibility of such damages.
10. Amiad will be excused for failure to perform or for delay in performance hereunder if such failure or delay is due to causes beyond its reasonable control or force majeure preventing or hindering performance.
11. This Warranty set forth herein is the only contractual warranty given by Amiad and is provided in lieu of any other warranties created by any documentation, packaging or otherwise.
12. Amiad makes no warranty whatsoever in respect to accessories or parts not supplied by Amiad. In the event that Amiad is required to correct a Defective Product or product not covered by this Warranty, it will do so solely in consideration for additional fees.
13. The parties will actively endeavor to amicably settle any dispute arising between them. In the event that the parties are unable to reach an equitable settlement of such dispute, any claim or lawsuit related to the Warranty, its validity execution, its performance be brought before only the courts of Tel-Aviv, Israel. Israeli law will govern the Warranty, to the exclusion of any conflict of law rules.

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